

SAFETY DATA SHEET EPO-TEK® H20E-LC Part A

1. Identification

Product identifier

Product name EPO-TEK® H20E-LC Part A

Product number H20E-LC/A

Recommended use of the chemical and restrictions on use

Application Adhesive.

Uses advised against Use only for intended applications.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.

14 Fortune Drive Billerica, MA 01821

USA

(978) 667-3805 (978) 663-9782

www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 2 - H411

Label elements

Hazard symbols





Signal word Warning

Hazard statements H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

EPO-TEK® H20E-LC Part A

Precautionary statements P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P302+P352 If on skin: Wash with plenty of water.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/ attention. P337+P313 If eye irritation persists: Get medical advice/ attention.

P501 Dispose of contents/ container in accordance with national regulations.

Contains Epoxy Phenol Novolac

Other hazards

Harmful dust may be released during cutting or grinding process.

Hazards not otherwise classified (HNOC)

Contains epoxy constituents. May produce an allergic reaction.

3. Composition/information on ingredients

Mixtures

Silver 60-100%

CAS number: 7440-22-4

M factor (Acute) = 1000 M factor (Chronic) = 100

Classification

Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410

Epoxy Phenol Novolac 30-60%

CAS number: 9003-36-5

Classification

Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317 Aquatic Chronic 2 - H411

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical

attention if any discomfort continues.

Ingestion Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse

mouth thoroughly with water. Get medical attention if any discomfort continues.

Skin Contact Remove affected person from source of contamination. Remove contaminated clothing. Wash

skin thoroughly with soap and water. Get medical attention if any discomfort continues.

Eye contact Remove affected person from source of contamination. Remove any contact lenses and open

eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation Inhalation of dusts during cutting, grinding or sanding of this product may cause irritation of

the respiratory tract. Vapors may cause headache, fatigue, dizziness and nausea.

EPO-TEK® H20E-LC Part A

Ingestion May cause discomfort if swallowed.

Skin contact Causes skin irritation. May cause an allergic skin reaction. May cause sensitisation by skin

contact.

Eye contact Irritating to eyes. Symptoms following overexposure may include the following: Redness.

Pain

Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Water spray.

Special hazards arising from the substance or mixture

Hazardous combustion

products

Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and

other toxic gases or vapors.

Advice for firefighters

Protective actions during

firefighting

Avoid breathing fire gases or vapors. Cool containers exposed to heat with water spray and

remove them from the fire area if it can be done without risk.

Special protective equipment

for firefighters

Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective

clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground. Avoid release to the

environment.

Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into

containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering

drains, sewers or watercourses.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and

contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety

data sheet.

Advice on general occupational hygiene

Provide eyewash station. Do not eat, drink or smoke when using this product. Wash promptly if skin becomes contaminated. Wash hands thoroughly after handling. Wash contaminated

clothing before reuse.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at room temperature. Keep container tightly sealed when not in use.

Storage class Chemical storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Control parameters

Occupational exposure limits

Silver

Long-term exposure limit (8-hour TWA): 0.1

Exposure controls

Protective equipment





Appropriate engineering

controls

Provide adequate general and local exhaust ventilation.

Eye/face protection Wear tight-fitting, chemical splash goggles or face shield.

Hand protection It is recommended that chemical-resistant, impervious gloves are worn. Nitrile rubber.

Neoprene. Butyl rubber.

Other skin and body

protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures Provide eyewash station. Do not smoke in work area. Wash at the end of each work shift and

before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat,

drink or smoke.

Respiratory protection If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance Paste.

Color Silver.

Odor Mild.

Odor threshold No specific test data are available.

pH No specific test data are available.

Melting point No specific test data are available.

Initial boiling point and range No specific test data are available.

Flash point > 93°C

Evaporation rate <BuAc

Evaporation factor No specific test data are available.

Flammability (solid, gas) No specific test data are available.

Upper/lower flammability or

explosive limits

No specific test data are available.

EPO-TEK® H20E-LC Part A

Vapor pressure No specific test data are available.

Vapor density > 1

Relative density

No specific test data are available.

Bulk density

No specific test data are available.

Solubility(ies) Insoluble in water.

Partition coefficient No specific test data are available.

Auto-ignition temperature No specific test data are available.

Decomposition Temperature No specific test data are available.

Viscosity No specific test data are available.

Other information None.

10. Stability and reactivity

Reactivity The following materials may react with the product: Strong oxidizing agents.

Stability Stable at normal ambient temperatures and when used as recommended.

Possibility of hazardous

reactions

Will not polymerize.

Conditions to avoid Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of

ignition.

Materials to avoid Strong oxidizing agents.

Hazardous decomposition

products

Thermal decomposition or combustion products may include the following substances:

Carbon monoxide (CO). Carbon dioxide (CO2).

11. Toxicological information

Information on toxicological effects

Inhalation Gas or vapor in high concentrations may irritate the respiratory system. Inhalation of dust

during cutting, grinding or sanding operations involving this product may cause irritation of the

respiratory tract.

Ingestion May cause discomfort if swallowed.

Skin ContactCauses skin irritation. May cause an allergic skin reaction. May cause sensitisation by skin

contact.

Eye contact Causes serious eye irritation.

12. Ecological information

Ecotoxicity Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Acute aquatic toxicity

Acute toxicity - fish Not available.

Persistence and degradability

Persistence and degradability The product is biodegradable.

Bioaccumulative potential

Bio-Accumulative Potential The product contains potentially bioaccumulating substances.

Partition coefficient No specific test data are available.

Mobility in soil

Mobility Mobile.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methodsDispose of waste to licensed waste disposal site in accordance with the requirements of the

local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (TDG) 3082

UN No. (IMDG) 3082

UN No. (ICAO) 3082

UN No. (DOT) UN3082

UN proper shipping name

Proper shipping name (TDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Silver,

Epoxy Phenol Novolac)

Proper shipping name (IMDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Silver,

Epoxy Phenol Novolac)

Proper shipping name (ICAO) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Silver,

Epoxy Phenol Novolac)

Proper shipping name (DOT) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Silver,

Epoxy Phenol Novolac)

Transport hazard class(es)

DOT hazard class 9

DOT hazard label 9

TDG class 9

TDG label(s) 9

IMDG Class 9

ICAO class/division 9

Transport labels



DOT transport labels



Packing group

TDG Packing Group III

IMDG packing group III

ICAO packing group III

DOT packing group

Environmental hazards

Environmentally Hazardous Substance

Ш



Special precautions for user

EmS F-A, S-F

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78

and the IBC Code

15. Regulatory information

Regulatory References Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of

Intellectual Property Rights (TRIPS), Section 7, Art. 39.

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

The following ingredients are listed:

Silver

1,000 lbs (454 Kg)

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

The following ingredients are listed:

Silver

60-100%

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

The following ingredients are listed:

Silver

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

The following ingredients are listed:

Silver

Rhode Island "Right To Know" List

The following ingredients are listed:

Silver

Minnesota "Right To Know" List

The following ingredients are listed:

Silver

New Jersey "Right To Know" List

The following ingredients are listed:

Silver

Pennsylvania "Right To Know" List

The following ingredients are listed:

Silver

Inventories

EU - EINECS/ELINCS

The following ingredients are listed:

Silver

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - ENCS

The following ingredients are listed:

Epoxy Phenol Novolac

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date 3/10/2021

Revision 2

Supersedes date 2/12/2015

Hazard statements in full H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H319 Causes serious eye irritation.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects. H411 Toxic to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.



SAFETY DATA SHEET EPO-TEK H20E-LC Part B

1. Identification

Product identifier

Product name EPO-TEK H20E-LC Part B

Product number H20E-LC/B

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Epoxy Technology, Inc.

14 Fortune Drive Billerica, MA 01821

USA

(978) 667-3805 (978) 663-9782

www.epotek.com, SDS@epotek.com

Emergency telephone number

Emergency telephone Domestic: 800-255-3924

International: +01-813-248-0585

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Eye Dam. 1 - H318

Environmental hazards Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410

Label elements

Hazard symbols





Signal word Danger

Hazard statements H318 Causes serious eye damage.

H410 Very toxic to aquatic life with long lasting effects.

Precautionary statements P273 Avoid release to the environment.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing. P310 Immediately call a poison center/ doctor.

P391 Collect spillage.

P501 Dispose of contents/ container in accordance with national regulations.

Contains Reactive Diluent, Substituted Imidazole

3. Composition/information on ingredients

Mixtures

Silver 60-100%

CAS number: 7440-22-4

M factor (Acute) = 1000 M factor (Chronic) = 100

Classification

Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410

Reactive Diluent 10-30%

CAS number: Proprietary

Classification

Acute Tox. 4 - H302 Eye Dam. 1 - H318 STOT SE 3 - H336

Substituted Imidazole 5-10%

CAS number: Proprietary

Classification

Acute Tox. 4 - H302 Skin Irrit. 2 - H315 Eye Dam. 1 - H318

STOT SE 3 - H335

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

Inhalation Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical

attention if any discomfort continues.

Ingestion Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse

mouth thoroughly with water. Get medical attention if any discomfort continues.

Skin Contact Remove affected person from source of contamination. Remove contaminated clothing. Wash

skin thoroughly with soap and water. Get medical attention if any discomfort continues.

Eye contact Remove affected person from source of contamination. Remove any contact lenses and open

eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation Inhalation of dusts during cutting, grinding or sanding of this product may cause irritation of

the respiratory tract.

Eye contact Severe irritation, burning and tearing. Corneal damage.

Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with the following media: Dry chemicals. Foam. Water spray, fog or mist.

Special hazards arising from the substance or mixture

Hazardous combustion

Oxides of carbon. Thermal decomposition or combustion may liberate carbon oxides and

products

other toxic gases or vapors.

Advice for firefighters

Special protective equipment for firefighters

Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective

clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into

containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering

drains, sewers or watercourses.

Reference to other sections For personal protection, see Section 8.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes. Keep away from heat, sparks and open

flame. Do not eat, drink or smoke when using the product.

Conditions for safe storage, including any incompatibilities

Storage precautions Store at moderate temperatures in dry, well ventilated area. Keep away from heat, sparks and

open flame. Avoid contact with oxidizing agents.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Control parameters

Occupational exposure limits

Silver

Long-term exposure limit (8-hour TWA): ACGIH 0.1 mg/m³

Short-term exposure limit (15-minute): ACGIH

ACGIH = American Conference of Governmental Industrial Hygienists.

Exposure controls

Protective equipment





Appropriate engineering

controls

Provide adequate general and local exhaust ventilation.

Eye/face protection Wear tight-fitting, chemical splash goggles or face shield.

Hand protection Use protective gloves.

Other skin and body

protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures Do not smoke in work area. Wash at the end of each work shift and before eating, smoking

and using the toilet. Wash contaminated clothing before reuse.

Respiratory protection If ventilation is inadequate, suitable respiratory protection must be worn.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance Paste.

Color Silver.

Odor Slight.

Flash point 93°C

Other information None.

10. Stability and reactivity

Reactivity The following materials may react violently with the product: Acids. Alkalis. Strong reducing

agents. Strong oxidizing agents.

Stability Stable at normal ambient temperatures.

Possibility of hazardous

reactions

Will not polymerize.

Conditions to avoid Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of

ignition.

Materials to avoid Strong acids. Strong alkalis. Strong oxidizing agents. Strong reducing agents.

Hazardous decomposition

products

Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or

vapors. Oxides of carbon. Oxides of nitrogen.

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 2,564.1

Inhalation May cause respiratory system irritation.

EPO-TEK H20E-LC Part B

Ingestion May cause discomfort if swallowed.

Skin Contact Slightly irritating.

Eye contact Risk of serious damage to eyes.

12. Ecological information

Ecotoxicity The product contains a substance which is toxic to aquatic organisms and which may cause

long-term adverse effects in the aquatic environment.

Toxicity Very toxic to aquatic organisms.

Persistence and degradability

Persistence and degradability The product is moderately biodegradable.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Mobility in soil

Mobility Semi-mobile.

Other adverse effects

Other adverse effects Not known.

13. Disposal considerations

Waste treatment methods

Disposal methodsDispose of waste to licensed waste disposal site in accordance with the requirements of the

local Waste Disposal Authority.

14. Transport information

UN Number

UN No. (TDG) 3082

UN No. (IMDG) 3082

UN No. (ICAO) 3082

UN No. (DOT) UN3082

UN proper shipping name

Proper shipping name (TDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Silver,

Blocking Agent)

Proper shipping name (IMDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Silver,

Blocking Agent)

 $\textbf{Proper shipping name (ICAO)} \quad \text{ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Silver, CONTAINS SILVER,$

Blocking Agent)

Proper shipping name (DOT) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Silver,

Blocking Agent)

Transport hazard class(es)

DOT hazard class 9

DOT hazard label 9

TDG class 9
TDG label(s) 9
IMDG Class 9

9

Transport labels

ICAO class/division



DOT transport labels



Packing group

TDG Packing Group III
IMDG packing group III
ICAO packing group III
DOT packing group III

Environmental hazards

Environmentally Hazardous Substance



Special precautions for user

EmS F-A, S-F

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78

and the IBC Code

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

The following ingredients are listed:

Silver

1,000 lbs (454 Kg)

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed.

SARA 313 Emission Reporting

The following ingredients are listed:

Silver

CAA Accidental Release Prevention

None of the ingredients are listed.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

None of the ingredients are listed.

California Air Toxics "Hot Spots" (A-I)

The following ingredients are listed:

Silver

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed.

Massachusetts "Right To Know" List

The following ingredients are listed:

Silver

Rhode Island "Right To Know" List

The following ingredients are listed:

Silver

Minnesota "Right To Know" List

The following ingredients are listed:

Silver

New Jersey "Right To Know" List

The following ingredients are listed:

Silver

Pennsylvania "Right To Know" List

The following ingredients are listed:

Silver

Inventories

EU - EINECS/ELINCS

All the ingredients are listed or exempt.

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed.

Australia - AICS

All the ingredients are listed or exempt.

Japan - ENCS

Some of the ingredients are listed or exempt.

Korea - KECI

All the ingredients are listed or exempt.

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

16. Other information

Revision date 3/10/2021

Revision 2

Supersedes date 2/12/2015

Hazard statements in full H302 Harmful if swallowed.

H315 Causes skin irritation.

H318 Causes serious eye damage. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

Information contained in this publication or as otherwise supplied to Users is believed to be accurate and is given in good faith, but it is for the Users to satisfy themselves of the suitability of the product for their own particular purpose. Epoxy Technology, Inc. gives no warranty as to the fitness of the product for any particular purpose and any implied warranty or condition (statutory or otherwise) is excluded except to the extent that exclusion is prevented by law. Epoxy Technology, Inc. accepts no liability for loss or damage (other than that arising from death or personal injury caused by defective product, if proved), resulting from reliance on this information. Freedom under Patents, Copyright and Designs cannot be assumed.